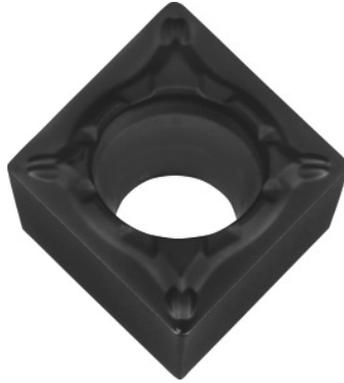


Garant

Indexable insert for turning CC.T 060204, for finish machining, Grade: HB7415-1

**Order data**

Order number	260052 HB7415-1
GTIN	4062406749538
Item class	21G

Technical description

Cutting speed v_c main application	50 - 110 m/min
Feed f	0.05 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing
Chip breaker	TIS
Secondary application	M
Corner radius	0.4 mm
Tolerance	M
Cutting conditions	continuous
Main application	S
Grade	HB7415-1

ISO code indexable insert	CC.T 060202
Number of changes/inserts	2
Cutting depth a_p	0.2 - 1.5 mm
Tool material	Carbide
Type of product	Indexable insert for turning